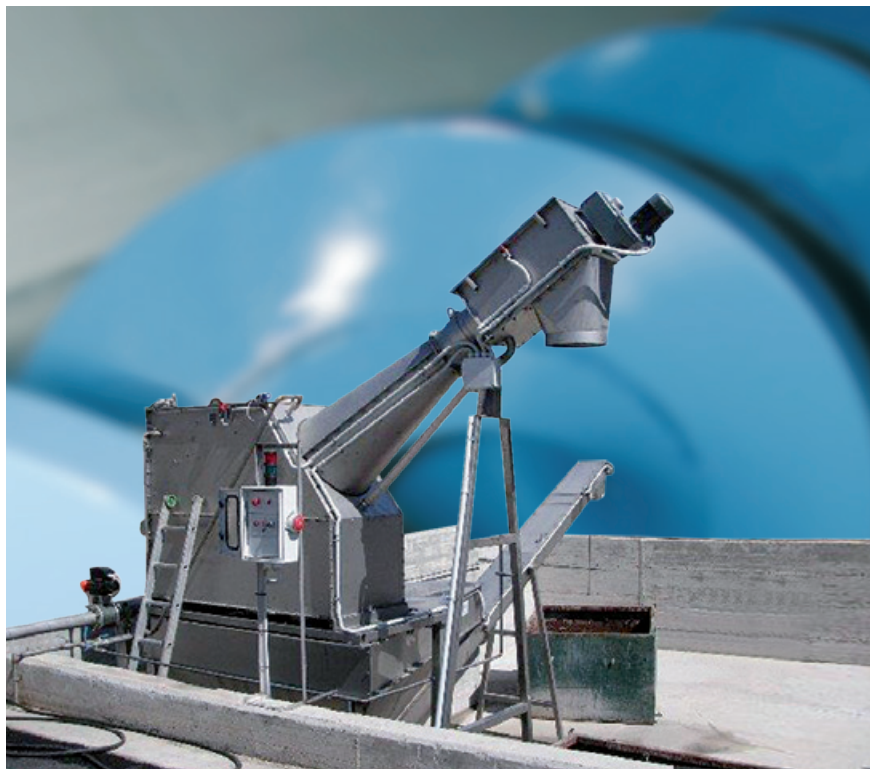


# JOHNSON SCREENS® Combined System M2



## TASK

Fine screenings and sand separation of wastewater for municipal or industrial wastewater treatment plants, in the form of a single complete package inlet unit.

## SOLUTION

The JOHNSON SCREENS® Combined System M2 replaces the conventional inlet sewage in the wastewater treatment plant. The M2 range of combined treatment systems integrates screening and grit separation all within a single package unit. The JOHNSON SCREENS® Combined System M2 is suitable for wastewater treatment plants with limited installation area.

## FUNCTION

Pumped or by gravity the wastewater enters in the screen section where gross solids are removed from the effluent, washed, compacted, and dewatered prior to being discharged into a container. The screened effluent then discharges into a hopper section where grit and sand sedimentation are included. The grit is conveyed by a spiral screw and can be further washed prior to disposal into a container.

## PERFORMANCE

Combined System M2 Type	M2 30	M2 80	M2 100	M2 130
max. flow rate (l/s)	8	22	28	36

## MATERIALS

Tanks, casing, covers,  
supports and wearing liners:  
Spirals:

stainless steel AISI 304L or AISI 316L  
special Micro Alloy Steel St52 (carbon steel in  
accordance with JOHNSON SCREENS® standard),  
alternatively AISI 304L or AISI 316L

## BENEFITS

- Mechanical pre-treatment within a low footprint
- Low requirements for civil engineering
- High capture rate for solids
- Complete hygienic and stainless steel encapsulation
- Quick and easy installation
- High operational reliability:
  - no pigtailing or clogging due to the shaftless spiral
  - no pressing of screenings through the sieve surface
- Pressing zone requires no service water
- Low wear and tear due to low rotational speed
- Reliable, automatic self-cleaning operation



**BILFINGER**

**WATER  
TECHNOLOGIES**

### OPTIONS

- Screen panel is made of perforated plate (2–10 mm) or wedge wire (0.25–6 mm)
- Manual or automatic flushing of screen and transport zone
- Bypass with tank and manual rake or flanged pipe
- Control panel with level indicator
- Integrated aerator pipe for improved separation of light floating matter
- Wear bars made of Hardox material
- Heating and insulation for outdoor installation / winter operations
- Washing system type FILWASH to reduce organic matter
- Continuous bagging system
- “Perrot” connection with automatic valve to receive tanker imported sludge

### APPLICATIONS AND FIELDS OF OPERATION

The JOHNSON SCREENS® Combined System M2 is suitable for screening and grit removal and can be employed in municipal or industrial wastewater treatment plants.

### UNIQUE FEATURES

All the main parts of the unit are bolted to ensure a fast and easy maintenance. Subdivided cleaning brushes guarantee an easy and fast exchange. Machine supplied with safety microswitches to prevent possible accidents during operation.



*Combined System M2 municipal wastewater treatment plant application*



*Combined System M2 for tanker imported sludge*

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